

ABSTRACT

A unitary wall or ceiling panel comprising of a first solid layer solidified gypsum and a second layer of a solidified gypsum having a plurality cavities. The second layer is engaged with the first layer and disposed from one side thereof . The cavities each including anhydrate material
5 of a kind having a water content dependent volumetric displacement. The cavities have been formed by the volumetric shrinking of the anhydrate material resultant from the dissipation of water from the unitary panel gypsum wet phase precursor during its curing to a solidified state.